


Document No.: D40075 Reference: 160531 Revision:	STORM BRAKES RAIL BRAKES – SELF ADJUSTING TECHNICAL DATA SHEET	 BRELX Storm Braking Solutions A Division of the Portal Crane Group
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Leading Features –Rail Brakes-Self Adjusting series RB-SA

Item	Description
A. SAFETY	<ul style="list-style-type: none"> • BRELX rail brakes are spring set; can be released manually by hydraulic pressure. • BRELX design allows for unrestricted spring movement. • Permitting a large rail deviation while providing uniform capacity over the full range of movement. • Brake manufactured from good quality structural steel
B. MAINTENANCE ABILITY	<ul style="list-style-type: none"> • Maintenance friendly system • Shoe replaceable in field without brake removal from the crane. • NO RELEASE SHIMS The rail brake can be emergency released by three methods: Hydraulic hand pump in the HPU, by load removal screws and shoe removal, or by Enerpac cylinder and screws. Load removal screws can also be used for caging.
C. QUALITY & PERFORMANCE	<ul style="list-style-type: none"> • Patent pending, simple and very reliable mechanism to first adjust the rail brake to existing rail to brake clearances; then apply the full load. • Unique design ensures full capacity regardless of rail deviation up to 38mm while still ensuring long rail brake spring life. • All products are quality inspected as per BRELX standard quality policy. • All BRELX products are hydraulic proof-tested before shipment. • All BRELX products are with CSA, UL approved components and bear CE marking

Standard Technical Design Data – Mechanical Parts

Item	Description
A. RB-SA Rail Brake	<ul style="list-style-type: none"> • Spring set / hydraulically released rail brakes • Available Shoe-to-Rail Clearance: from 2mm to 40mm • Available braking capacity: Static SRB-SA @ 150kN & 220Kn: Dynamic DRB-SA 120kN & 180kN. • Pressure: Operating at 15MPa • Release time: 2 seconds • Set time: Adjustable by flow control valve (Factory setting 8 seconds at delivery)
B. CORROSION PROTECTION	<ul style="list-style-type: none"> • Non-structural pins & fasteners are stainless steel • All mechanical parts are zinc plated, powder coated or painted • Standard frame painting is good for five years warranty Frame painting specification: <ul style="list-style-type: none"> •Sand blasting, Zinc rich primer 50-75 µm •2'nd coat, Epoxy min.100-125 µm •3'rd coat, Urethane min. 50-75 µm •Total coat, (min. 200-275 µm) •Standard finish color: Pure Orange (RAL 2004)
C. PROXIMITY SWITCH	<ul style="list-style-type: none"> • IFM inductive proximity switch
D. STATIC BRAKE SHOE	<ul style="list-style-type: none"> • Heat treated & serrated tool steel brake shoes • As new sharp serrations provides the effect of friction factor 0.8 – 0.95 under static load. Rated capacity calculated with coeff of friction of $\mu=0.5$. • Replaceable in field without requiring disassembly of any mechanical parts
E. DYNAMIC BRAKE SHOE	<ul style="list-style-type: none"> • Bonded friction material. Rated capacity calculated with coeff of friction of $\mu=0.4$. • Replaceable in field without requiring disassembly of any mechanical parts